



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3121-25
Job Sheet 167325



Part No: D3121-25

Job Qty: 50 ea

Part Name: Delrin Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/29/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

DWG Rev. E ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		11/28/17	0.00	0.00	Start Up Machining		
100	Hardinge	50 pcs		11/29/17	0.02	0.77	Hardinge		
120	QC	50 pcs		11/29/17	0.00	0.00	QC8		
130	Packaging	50 pcs		11/29/17	0.00	0.00	Packaging3		
140	QC21-SA	50 Ea		11/29/17	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn D3121-25 Cap as per Folio FA387

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELRI1NR1.000	3	13	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.315inches ± 0.010	0.325 0.305		
2	Cap	1.000inches ± 0.010	1.010 0.990		
3	Cap	0.838inches ± 0.002	0.840 0.836		
4	Cap	0.063inches ± 0.010	0.073 0.053		
5	Cap	0.010inches ± 0.010	0.020 0.000		
6	Cap	0.230inches ± 0.001	0.231 0.229		
7	Cap	0.865inches ± 0.001	0.866 0.864		



S008438



Delrin Cap

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PART NO: D3121-25

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/09/17

Job No: 167325